

## Description

GenFlex GenPrime is designed to clean and prime GenFlex EPDM membrane prior to application of Peel & Stick™ accessory as required by GenFlex Specifications. It may also be used to clean membrane before applying G-400 Seam Adhesive.

## Physical Properties

PROPERTY	TYPICAL VALUES
Base	Synthetic Polymers
Color	Translucent Gray
Solids	16 - 18%
Solvents	Heptane, Toluene
Viscosity	Very thin, Free Flowing
Weight	6.62 lb/gal (0.79 kg/L) Nominal
Specific Gravity	0.793 Nominal (H <sub>2</sub> O = 1)
Flash Point	0 °F (-17.8 °C)

## Installation

*GenFlex GenPrime is to be used on all GenFlex EPDM systems before applying any GenFlex Peel & Stick accessory.*

1. Thoroughly mix GenPrime. DO NOT THIN! A minimum of 2 minutes of vigorous hand mixing with a wooden paint stirrer or its equivalent is required. All sources of ignition should be eliminated; adequate ventilation should exist.
2. With a scrub pad and handle, apply GenPrime to the EPDM membrane using long and continuous back and forth strokes with heavy to moderate pressure along the bonding area until no streaks or puddling occurs.
3. Allow GenPrime to dry until slightly tacky to a dry finger touch.
4. Position the Peel & Stick component over the primed area and remove the release paper from the component and apply the tape.
5. Using a Teflon coated or hard rubber roller, hand-roll the entire length of the tape into the primed surface assuring adhesion.

## Product Data

SIZE	CONTENTS	PRODUCT #
1 gallon (3.8 Liter) Can	4 Cans per Carton	10141
3 gallon (11.4 Liter) Can	n/a	10143

**Coverage Rate:** 200- 250 sq ft/gal (4.91 -6.14 sq m/L) one side

## LEED Information

Recycled Content

Post Consumer 0%

Post Industrial 0%

V.O.C. Content 664g/L

## Storage

Store indoors in original unopened containers at a temperature between 60°F and 80°F (16°C and 27°C) for maximum shelf life. Do not store on roof in direct sunlight. When exposed to lower temperatures, restore to room temperature prior to use.

## Shelf Life

12 months; shelf life will be shortened if exposed to elevated temperatures.

## Precautionary Data

This product is extremely flammable. Vapors may cause flash fires. Vapors may ignite explosively under certain conditions. Keep away from fire, sparks, and sources of heat. Extinguish all flames and pilot lights. Turn off electronic motors, stoves, or heaters, or any source of ignition during use and until all vapors have been dispersed. Do not smoke.

Open all doors and windows.

## Product Data Sheet

# GENFLEX GENPRIME



Close containers after use.

Use with adequate ventilation.

Avoid prolonged breathing of vapors.

Avoid prolonged and repeated contact with skin.

Store at temperature of 80°F (27°C) or below for maximum shelf life.

Keep out of reach of children.

Keep away from eyes.

Use chemically resistant gloves.

Use only in conjunction with scrub pad and handle. Do not apply with rollers, brushed or rags.

Review Material Safety Data Sheet prior to use.