



1. Secure acceptable vertical substrate material to metal siding, and ensure structural attachment (purlin) along at least two lines of securement.
2. Overlay insulation must comply with minimum requirements called for to span openings in filler insulation and to comply with GenFlex Fully Adhered System requirements. Secure at the rate of one GenFlex #15 (WH) Fastener and Insulation Plate per 2 ft<sup>2</sup> (0.19 m<sup>2</sup>), or 16 per 4' X 8' (1.22 m x 2.44 m).
3. Filler insulation should be sized to fit snugly between ribs and of equal thickness to rib height.
4. Wood nailers must be secured to purlins as required to achieve 200 lb (889.64 N) of pullout resistance per linear foot.
5. Compression fit details that incorporate Water Stop must have all existing flashing removed to the bare substrate, e.g. masonry block.
6. Any approved pre-drilled fastener for curb and parapet terminations must have a minimum 125 lb (556.03 N) pullout. See approved fastener list.

**GenFlex**  
Roofing Systems

10/06

**Metal Roof  
Base Flashing**

**Detail #: EMR-2.08A**

**EPDM Metal Roof  
Recover Systems**