



1. After the first GenFlex Peel & Stick™ panel is installed, roll out the adjacent panel and carefully align with the factory printed layout line creating a 4 1/2" wide lap shingled in the direction of water flow.

2. Using a **hot air welder** (robot or hand held), or **GenFlex Clear Primer and GenFlex TPO 3" White Seam Tape**, seam the two sheets in accordance with GenFlex specification. Upon completion of the seaming process conduct a quality inspection of the finished seam by probing the seam (hot air only) or by visually inspecting the seam assembly (seam tape only) and make any necessary repairs before proceeding.

3. Fold back and remove the plastic release liner exposing the adhesive film. Once the release liner has been removed, install the membrane by starting in the middle of the Peel & Stick™ TPO panel and progressing toward each end of the roll. Roll the membrane onto the GenFlex approved substrate.

4. To complete the installation use a stiff bristle broom and positive downward pressure to broom in the newly applied Peel & Stick™ membrane. Brooming direction should be across the short axis of the membrane panel to avoid creating wrinkles in the sheet.

5. Repeat as required to install additional membrane panels.



**Membrane Installation
Seam & Fold Method**

Detail #: PS-16.03

Peel & Stick™ TPO Systems