

# Firestone Building Products

EPDM Training - Corners

**Firestone**  
**BUILDING PRODUCTS**



# Details: Inside Corners

**USE APPROPRIATE TERMINATION DETAIL**

**STEP #1**

- 3" QUICKSEAM SPLICE TAPE
- 3" RUBBERGARD EPDM MEMBRANE FLAP
- RUBBERGARD EPDM MEMBRANE
- QUICKSEAM CORNER FLASHING (CENTERED IN CORNER)

**STEP #2**

- 3" (76.2 mm) MIN. CONTINUOUS BEAD OF LAP SEALANT (SEE NOTES)
- 3" QUICKSEAM FLASHING (CENTERED OVER QUICKSEAM CORNER FLASHING)
- 2" (50.8 mm) MIN.
- USE APPROPRIATE BASE TIE-IN DETAIL
- CONTINUOUS BEAD OF LAP SEALANT (SEE NOTES)

**NOTES:**

1. REFER TO FIRESTONE WEBSITE FOR MOST CURRENT INFORMATION.
2. APPLY LAP SEALANT ON CUT EDGES OF MEMBRANE AND PERIMETER OF QUICKSEAM FLASHINGS AS SHOWN. REFER TO LS-9 FOR SEAM EDGE TREATMENT.
3. USE QUICKPRIME PLUS TO CLEAN AND PRIME EPDM MATING SURFACES PRIOR TO INSTALLATION OF QUICKSEAM PRODUCTS.

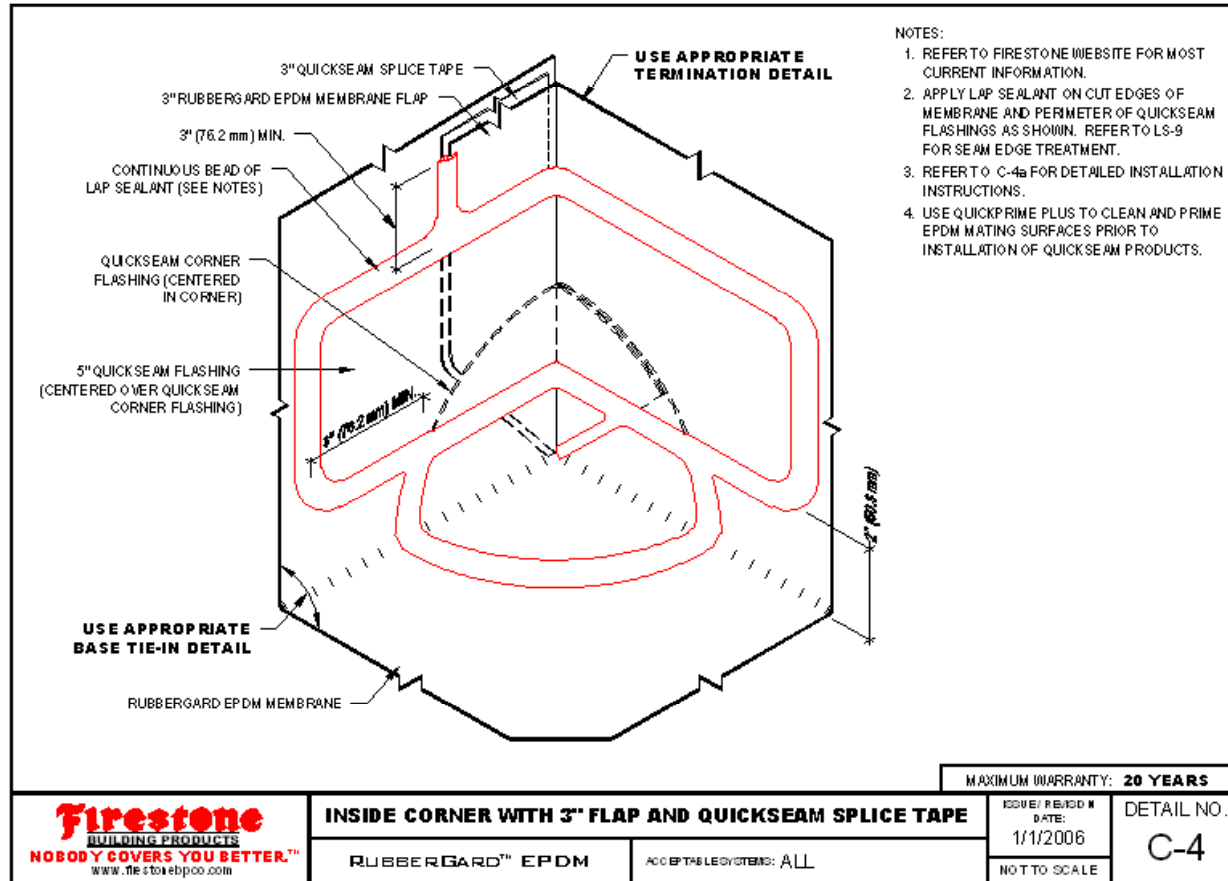
**MAXIMUM WARRANTY: 20 YEARS**

<p><b>Firestone</b> BUILDING PRODUCTS NOBODY COVERS YOU BETTER.™ www.firestonebuildingproducts.com</p>	<b>INSIDE CORNER WITH 3" FLAP AND QUICKSEAM SPLICE TAPE INSTALLATION STEPS</b>		ISSUE / REVISION DATE: 1/1/2006	DETAIL NO. C-4a
	RUBBERGARD™ EPDM	ACCEPTABLE SYSTEMS: ALL	NOT TO SCALE	





# Details: Inside Corners





# Details: Inside Corners

Improper Application



No Lap  
Sealant

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# Details: Inside Corners

Proper Application





# Inside Corner Tips

- Allow primed surfaces to completely flash off before installing Firestone Quickseam Corner Flashing.
- Work the corner flashing from the transition areas to the horizontal and vertical surfaces.
- Do not over-stretch the flashing. Use the diamond pattern as an indicator.
- Install the corner flashing so that the overlap (pigs ear) is up on the vertical surface.
- Be sure to prime the overlapping areas.
- 5" Quickseam cover strip should be installed from the corner outward.
- Roller apply everything from inside, outward to avoid air bubbles.





# Details: Outside Corners

**STEP #1**

USE APPROPRIATE TERMINATION DETAIL

RUBBERGARD EPDM MEMBRANE OR QUICKSEAM CURB FLASHING

3\"

RUBBERGARD EPDM MEMBRANE

**STEP #2**

USE APPROPRIATE BASE TIE-IN DETAIL

CONTINUOUS BEAD OF LAP SEALANT (SEE NOTES)

RUBBERGARD EPDM MEMBRANE OR QUICKSEAM CURB FLASHING (REFER TO APPROPRIATE BASE TIE-IN DETAIL)

QUICKSEAM CORNER FLASHING

NOTES:

1. REFER TO FIRESTONE WEBSITE FOR MOST CURRENT INFORMATION.
2. APPLY LAP SEALANT ON CUT EDGES OF MEMBRANE AND PERIMETER OF QUICKSEAM CORNER FLASHING. REFER TO LS-9 FOR SEAM EDGE TREATMENT.
3. USE QUICKPRIME PLUS TO CLEAN AND PRIME EPDM MATING SURFACES PRIOR TO INSTALLATION OF QUICKSEAM PRODUCTS.

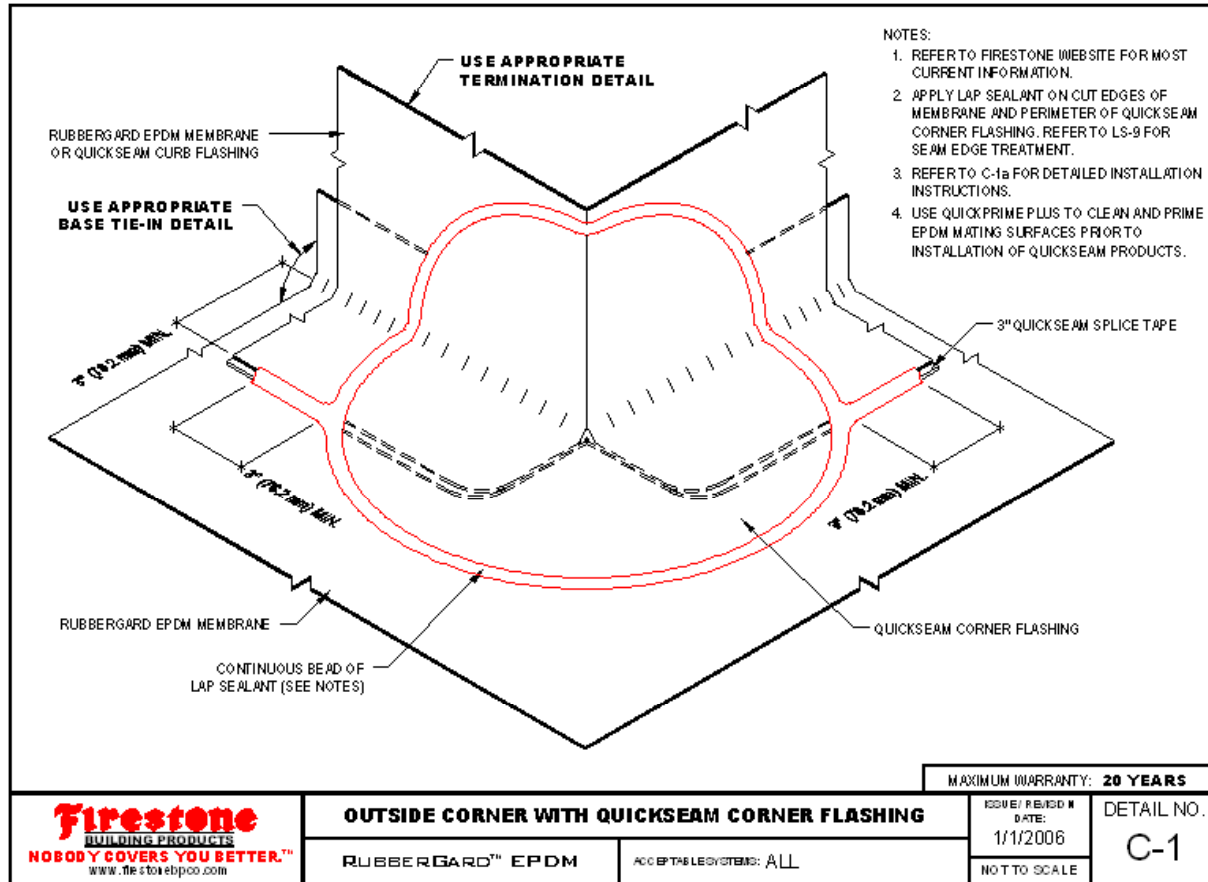
MAXIMUM WARRANTY: **20 YEARS**

<b>Firestone</b> BUILDING PRODUCTS NOBODY COVERS YOU BETTER.™ www.firestonepco.com	<b>OUTSIDE CORNER WITH QUICKSEAM CORNER FLASHING INSTALLATION STEPS</b>		ISSUE / REVISION DATE: 1/1/2006	DETAIL NO. C-1a
	RUBBERGARD™ EPDM	ACCEPTABLE SYSTEMS: ALL	NOT TO SCALE	





# Details: Outside Corners







# Details: Outside Corners

Improper Application





# Details: Outside Corners

Proper Application





## Outside Corner Tips

- Allow primed surfaces to completely flash off before installing Firestone Quickseam Corner Flashing.
- Apply vertical surface flashing first, then work the flashing onto the horizontal surface.
- Do not over stretch the flashing. Use the diamond pattern is an indicator.
- Roller apply everything from inside, outward to avoid air bubbles.

