1. Secure acceptable vertical substrate material to metal siding, and ensure structural attachment (purlin) along at least two lines of securement.
2. Overlay Insulation must comply with minimum requirements called for to span openings in filler insulation and to comply with GenFlex Mechanically Attached System requirements. Secure at the rate of one GenFast Fastener and Insulation Plate per 6.4 ft (0.6 m); i.e., 5 per 4" x 8" (1.2 m x 2.4 m) insulation board.
3. Filler insulation should be sized to fit snugly between ribs and of equal thickness to rib height.
4. Wood Nailsers must be secured to purlins as required to achieve 200 lb (885 N) of pullout resistance per linear foot.