TPO Pre-Molded Pipe Boot as a Portable Sealer Pocket

1. Cut along lower ring.

NOTE: In order to achieve an adequate seal, the seal must be 1" (25 mm) or more. See step #7.

2. Clean the deck membrane, the pipe flange and the portable sealer pocket follow these steps:
   a. Flush-off.
   b. Once the TPO cleaner has flashed-off, you can weld.
   c. Inside of the pipe boot with TPO cleaner and allow to dry.
   d. Clean the deck membrane, the pipe flange and the portable sealer pocket.

3. Once the TPO cleaner has flashed-off, you can weld.

4. Apply primer to the inside of the pool and allow to dry.

5. Fill the pipe boot with Genflex Portable Sealer.

6. ToRESS.

NOTE: Clear Primer should be sealed to the edges of the pool walls.

Mounting the sealer to allow water to shed. Extend beyond the step-off of the edge.

Applying a minimum of 1/2" (15 mm) seal from a heel gun to soften the TPO material before attempting to tape it. To remove the tape in the molded pool before installing it. Use tape and press firmly. Because it will not slide up the TPO pool, remove the upper edge of the tape from the upper edge of the rim to install the clamp.

When using a pre-molded pipe boot as a portable sealer pocket, removing the upper edge of the rim makes it easier to install the clamp.

If the boot cannot be installed over the top of a pre-molded pool boot.

When space between penetrations as well as between penetrations and the sides of the pre-molded pool boot, the seal is required. Essential to achieve an adequate seal, the seal must be 1" (25 mm) or more. See step #7.

See step #7.